

Work Order ID 60266

July 1, 2010 8:16:21 AM



Page 1

Item ID: K10004

Accept

Revision ID:

Item Name: Saddle, D205-594-011-013



Setup

Start



Start Date: 7/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 7/02/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

K10004

Rev E



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

8.06.21.3

105



Packaging

Packaging

Pick Kit

0.00

10-7-2 3xJ

Memo

0.00

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

8.06.21.3

(X3)

0.00

Work Order ID 60266

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Item ID: K10004

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-594-011/-013

Stop



Start Date: 7/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 7/02/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

120



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: _____

Memo

Neu G

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

0.00

0.00

0.00

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

7/01/13 (3)

0.00

0.00

0.00

7/02/13

MF

10-7-13

Picklist Print

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Work Order ID: 60266



Parent Item: K10004



Parent Item Name: Saddle, D205-594-011/-013

Start Date: 7/01/10

Required Date: 7/02/10

Comments: IPP : D105.07.22 Reformat; Added D3428-3 per CHG003 (KJ/JLM)
 IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F
 chg005 DD 10.06.03 verf:JLM

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			105	Each	247.0000	16	48		10-7-2010	SP

Location
ST360
114941

Loc Qty

Loc Code

247
247

AN5-15A

Purchased

No

Location
ST368
114941

Loc Qty

Loc Code

AN5-36A

Purchased

No

Location
ST341
114292
114784
114941

Loc Qty

Loc Code

AN5-42A

Purchased

No

Location
ST341
108442

Loc Qty

Loc Code

Bolt

32
32

Picklist Print

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Work Order ID: 60266



Parent Item: K10004



Parent Item Name: Saddle, D205-594-011/-013

AN5-43A



Bolt

Purchased

No

105

Each

48.0000

2

6



10-7-28

10-7-28

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10-7-28

Picklist Print

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Work Order ID: 60266



Parent Item: K10004



Parent Item Name: Saddle, D205-594-011/-013

D3407-041



Manufactured	No	105	Each	10.0000	Start Date: 7/01/10	Required Date: 7/02/10
--------------	----	-----	------	---------	---------------------	------------------------

D3417-5



Manufactured	No	105	Each	51.0000	Start Qty: 3.00	Required Qty: 3.00
--------------	----	-----	------	---------	-----------------	--------------------

D3428-3



Manufactured	No	105	Each	12.0000	Loc Code
--------------	----	-----	------	---------	----------

D3456-1



Manufactured	No	105	Each	69.0000	Loc Code
--------------	----	-----	------	---------	----------

Location Loc Qty Loc Code

ST056 12 12

39675 2 2

51651 10 10

105 Each 69.0000

Loc Code

ST058 69 69

54692 69 69

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Shop Packet Print

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Picklist Print

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Work Order ID: 60266



Parent Item: K10004



Parent Item Name: Saddle, D205-594-011-013

D5951



S
Saddle, 205

Manufactured No

105 Each 9.0000

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

Required Qty: 3.00

①

B47630

10-7-18

D5953



S
Saddle, 205

Manufactured No

105 Each 0.0000

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 0.00

Required Qty: 0.00

②

B59446

10-7-28

D5955



S
Saddle, 205

Manufactured No

105 Each 9.0000

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 9.00

Required Qty: 9.00

③

10-7-150

D5957



S
Saddle, 205

Manufactured No

105 Each 7.0000

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 7.00

Required Qty: 7.00

④

10-7-150

③

Location

ST430

57251
59313
59445

Loc Qty

9
1
2
6

Loc Code

1
2
3

Location

ST430

57248
59312
59447

Loc Qty

9
1
2
6

Loc Code

1
2
3

Location

ST430

59314
59448

Loc Qty

7
1
6

Loc Code

1
2

Picklist Print

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15

Work Order ID: 60266



Parent Item: K10004



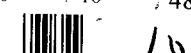
Parent Item Name: Saddle, D205-594-011/-013

MS21042L4



Purchased No

105 Each 2,586.000 16 48



10-7-2 sf

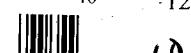
Location	Loc Qty	Loc Code
ST300	2586	
113422	68	
114523	28	
114718	490	98
114784	2000	

MS21042L5



Purchased No

105 Each 615.0000 40 120



10-7-2 sf

Location	Loc Qty	Loc Code
ST139	500	37
114813	500	
ST300	115	83
114449	115	6

MS21043-4



Purchased No

105 Each 1,348.000 2



10-7-2

3x sf

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	1308	
112492	25	
113069	8	
114348	475	6
114523	500	
114784	300	

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Shop Packet Print

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5.0 LANDING GEAR PARTS LIST

QTY 594 -011	QTY 594 -013	QTY 594 -021	QTY 594 -023	QTY 596 -101	QTY 596 -103	QTY 596 -105	QTY 596 -107	Part No.	Description
X								D205-594-011	EXTENDED HEIGHT LANDING GEAR KIT (39"-205/210/212/214, UH-1H)
	X							D205-594-013	EXTENDED HEIGHT LANDING GEAR KIT (31"-205/210/212/214, UH-1H)
		X						D205-594-021	EXTENDED HEIGHT LANDING GEAR KIT (39"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
			X					D205-594-023	EXTENDED HEIGHT LANDING GEAR KIT (31"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
1	1		X					D205-596-101	CROSSTUBE ASSEMBLY, HI HI FWD
1	1			X				D205-596-103	CROSSTUBE ASSEMBLY, HI HI AFT
1	1	1			X			D205-596-105	CROSSTUBE ASSEMBLY, HI HI FWD
1	1					X		D205-596-107	CROSSTUBE ASSEMBLY, HI HI AFT
2	2							D205-634-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
		2	2					D204-635-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
2	2	2	2					D205-641-011	GHW KIT (see STC SH96-88)
				1				D205-596-001	FORWARD CROSSTUBE
					1			D205-596-005	FORWARD CROSSTUBE
				2	2			D2893-1	SUPPORT
				4	4			D3595-063-450	RUBBER CUSHION
				4	4			MS21920-25	CLAMP
						1		D205-596-003	AFT CROSSTUBE
							1	D205-596-007	AFT CROSSTUBE
					2	2		D2940-1	SUPPORT
					4	4		D3595-063-530	RUBBER CUSHION
						4	4	MS21920-28	CLAMP
2	2	2	2					D5951	SADDLE
2	2	2	2					D5953	SADDLE
2	2	2	2					D5955	SADDLE
32	32	32	32					D5957	SADDLE
16	16	16	16					D2570	BUSHING
32	32	32	32					AN4-51A	BOLT
2	2	2	2					AN5-15A	BOLT
2	2	2	2					AN5-36A	BOLT
2	2	2	2					AN5-42A	BOLT
2	2	2	2					AN5-43A	BOLT
2	2	2	2					AN5-45A	BOLT
16	16	16	16					MS21042L4	NUT (OR MS21042-4)
40	40	40	40					MS21042L5	NUT (OR MS21042-5)
80	80	80	80					AN960JD516	WASHER
2	2	2	2					D3407-041	TOW RING (REPLACES D2968-041) (see STC SH96-88)
4	4	4	4					D3417-5	WASHER (see STC SH96-88)
2	2	2	2					D3456-1	WASHER (REPLACES AN970-4) (see STC SH96-88)
2	2	2	2					MS21043-4	NUT (REPLACES MS21042L4)
1	1							D3428-3	PLACARD

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Revision: D
Date: 08.09.05

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 60266

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Page 1

Item ID: K10004

Accept



Setup

Start



Revision ID:

Stop



Item Name: Saddle. D205-594-011/-013

Start Date: 7/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 7/02/10 Req'd Qty: 3.00



Customer:

Reference:

Run

Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

Code

Qty

Qty

Number

Stamp

Draw Nbr

Revision Nbr

K10004

Rev E

0.00

100



DOCUMENT CONTROL

DC
Document Control

Memo

0.00

Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21
and type labels per PPP K10004 CHG005

CL 10/7/13

105



Pick Kit

0.00

10-7-2 3xJ

Packaging
Packaging

Memo

0.00

110



QC4- 100% Inspect kits for completeness

0.00

QC
Quality Control

Memo

0.00